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Synthesis and characterizations of highly conductive and stable electrolyte ${\rm Li}_{10} P_3 S_{12} I$



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Keywords: Lithium thiophosphate solid electrolyte Glass-ceramic electrolyte ${}^{6}\text{Li} \rightarrow {}^{7}\text{Li}$ tracer-exchange NMR Ion transport pathways	A novel glass-ceramic solid electrolyte $Li_{10}P_3S_{12}I$ is synthesized, which delivers a high ionic conductivity of 6.4 mS/cm at 25 °C and a low activation energy of 0.26 eV. $Li_{10}P_3S_{12}I$ also exhibits significantly enhanced stability and low interfacial resistance against Li metal compared with thiophosphates. Tracer-exchange Li NMR reveals that lithium ions transport preferably through the glass phase and glass-ceramic interface in $Li_{10}P_3S_{12}I$. Careful control of the synthesis process to avoid complete crystallization helps stabilize the highly Li-conductive phase.

1. Introduction

All-solid-state rechargeable batteries are quickly rising to prominence due to their enhanced safety, high energy density, and improved stability [1–3]. The characteristics of high-performance solid electrolytes are high ionic conductivity, electrode-compatibility with low interfacial resisfavorable mechanical properties, and good tance. electrochemical/chemical stability. Ionic conductivities on the order of mS/cm have been achieved in several solid electrolytes such as Li₆PS₅Cl [4-8], Li₇La₃Zr₂O₁₂ [9–11], Li_{1.3}Al_{0.3}Ti_{1.7}(PO₄)₃ [12,13], and Li₃ClO [14]. Although an ionic conductivity of 1 mS/cm is acceptable for practical applications, all-solid-state batteries aiming for high power densities require higher ionic conductivity. Up to now, only a few solid electrolytes including Li₁₀GeP₂S₁₂ and its analogues [15-17], Li₇P₃S₁₁ [18], and Ge-doped Li₆PS₅I [19], can reach an ionic conductivity over 5 mS/cm at room-temperature. However, the high cost of Ge limits large-scale applications of Ge-containing electrolytes [16,20]. For Li₇P₃S₁₁, hot-press is necessary to achieve ionic conductivity over 5 mS/cm, which increases manufacturing cost. In addition, the instability of $\mathrm{Li}_{10}\mathrm{GeP}_2S_{12}$ and Li₇P₃S₁₁against Li metal makes them less appealing as solid electrolytes for high-performance solid-state lithium batteries.

Most lithium thiophosphates decompose to Li_2S , Li_3P , and other components when they are in contact with Li metal [17,21–23]. The

formation of self-limiting solid-electrolyte-interphases (SEIs) can restrict detrimental side reactions [21,24]. Therefore, the strategy to improve the interfacial stability is to introduce ionically conductive but electronically insulating SEI species in situ or ex situ. For Li10GeP2S12, ex-situ approaches often employ surface coating such as LiNbO3 on electrodes [15], LiH₂PO₄ on Li metal [20], or polyethylene oxide on $Li_{10}GeP_2S_{12}$ [25]. Surface modifications prove to enhance the stability, but pay the price with increased interfacial resistance. Furthermore, thin coating layers are prone to breakdown due to interfacial side reactions over long-term cycling. Among lithium thiophosphate derivatives, Li₇P₂S₈I shows significantly improved stability against lithium metal [26]. Han et al. reported that incorporating LiI into Li₂S-P₂S₅ solid electrolytes can suppress lithium dendrite formation and improve the chemical and electrochemical stability [27]. Although Li₇P₂S₈I possesses good stability, the ionic conductivity often prepared with a solution-based method is reported lower than 1 mS/cm [28,29]. In this paper, we demonstrate a different synthesis approach for preparing glass-ceramic Li₁₀P₃S₁₂I at a low temperature of 230 °C. The achieved ionic conductivity of the Li₁₀P₃S₁₂I pellets prepared with cold-press is 6.4 mS/cm at 25 °C with an activation energy of 0.26 eV. Li-ion transport in $Li_{10}P_3S_{12}I$ is determined to be mainly through the disordered phases, especially glass-ceramic interface. Li10P3S12I shows significantly enhanced stability against Li metal as compared with lithium thiophosphates and low interfacial

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resistance.

2. Material and methods

2.1. Preparation of Li₁₀P₃S₁₂I

The glass-ceramic Li₁₀P₃S₁₂I electrolytes were prepared via solidstate reactions. The chemicals were purchased from Sigma-Aldrich and used without further purifications. Li₂S, P₂S₅, and LiI were weighed with a molar ratio of Li₂S : P₂S₅ : LiI = 9 : 3 : 2 in an Ar-filled glovebox (Mbraun Inc.). The mixed precursors were added into a 25 mL ZrO₂ jar with two 10-mm ZrO₂ balls. The raw materials were sealed in the jar under vacuum and ball-milled for 10 h using a SPEX SamplePrep 8000 M mixer. After ball milling, the mixtures were sintered at 230 °C for 1 h under Ar in a quartz tube followed by pressing into pellets with a diameter of 6 mm and a thickness of 1 mm under 1000 MPa in Ar-filled glovebox. Li₇P₃S₁₁ was synthesized according to the literature [30].

2.2. Materials characterizations

Differential scanning calorimetry (DSC) was performed using TA Q100 with a heating rate of 10 °C/min under Argon. Powder X-ray diffraction (XRD) experiments were performed at room temperature on a Philips X'Pert powder X-ray diffractometer using a Cu-Ka1 radiation $(\lambda = 1.5406 \text{ Å})$. SEM images were acquired on a NOVA NanoSEM 400 field-emission scanning electron microscopy. TEM images were acquired using a JEM-ARM200cF. ⁶Li and ⁷Li magic-angle-spinning (MAS) NMR spectra were acquired on a Bruker Avance-III 500 spectrometer with a Bruker 2.5-mm HXY probe spinning at 25 kHz. A single-pulse sequence was employed for ^{6,7}Li NMR measurements. For ⁶Li NMR, a solid $\pi/2$ pulse length of 4.75 μ s and a recycle delay of 500 s were used. For ⁷Li NMR, a solid $\pi/2$ pulse length was 0.6 µs and a recycle delay was 50 s. 6,7 Li spectra were referenced to LiCl_(s) at 0 ppm. 127 I magic-anglespinning (MAS) NMR experiments were carried out on a Bruker Avance NEO spectrometer at 19.6 T using a National High Magnetic Field Laboratory built 3.2-mm probe spinning at 16 kHz [31]. A rotor-synchronized Hahn echo pulse sequence was employed with a solid $\pi/2$ pulse length of 1.32 µs and a recycle delay of 1 s. The ¹²⁷I Multiple-Quantum MAS (MQMAS) spectrum of Li10P3S12I was acquired using a shifted echo sequence with a recycle delay of 0.02 s. 9600 scans for each rotor-synchronized t1 increment (32 in total) were acquired. ¹²⁷I spectra were referenced to 0.1 M KI(aq) at 0 ppm. All solid-state NMR spectra were analyzed and processed using Topspin (v3.2) and Dmfit (#20180327). The conductivities were determined with AC impedance spectroscopy. Indium foil was pressed to both sides of the electrolyte pellets. The electrochemical impedance spectroscopy (EIS) was performed using a Gamry Reference 600+ between frequencies of 5 MHz to 1 Hz with an amplitude of 20 mV in the temperature range of -60 to 120 °C. The conductivity was calculated based on the resistance obtained from analyzing the impedance spectra using equivalent circuits. Cyclic voltammetry was employed on Li/Li10P3S12I/stainless steel cell, with a scan rate of 5 mV/s and voltage range of -0.3 - 3.0 V. Electrochemical stability against Li metal was measured in symmetric Li/Li10P3S12I or Li₇P₃S₁₁/Li cells with different current densities. In both EIS and electrochemical stability tests, the diameter and the thickness of the Li₁₀P₃S₁₂I pellet is 6 mm and 1 mm, respectively. The In or Li foil used is 5 mm in diameter, which is used for calculating the surface area $(2.5 \text{ mm} \times 2.5 \text{ mm} \times \pi).$

3. Results and discussion

3.1. Structural characterizations of Li₁₀P₃S₁₂I

According to the DSC result (Fig. S1), the pristine powder underwent two exothermic processes (203 °C and 269 °C) when heated up to 300 °C. The process at about 203 °C corresponds to crystallization of the low-

temperature Li10P3S12I phase and the process at about 269°C corresponds to crystallization of the high-temperature Li₁₀P₃S₁₂I phase [32]. Structural characterizations are carried out with powder X-ray diffraction (PXRD), transmission electron microscopy (TEM), and solid-state Li NMR. The PXRD pattern of $Li_{10}P_3S_{12}I$ is shown in Fig. S2, in which the weak and broad diffraction peaks suggest the existence of nanocrystalline particles. The two diffraction peaks at around 21° and 28° indicate the poorly crystallized phase adapts a similar structure as previously reported LPSI compounds [26]. The other two peaks at about 20° and 29.6° are ascribed to diffraction from the low-temperature Li₁₀P₃S₁₂I phase [32,33]. The broad diffraction peaks underneath suggest phases with significant structural disorder. The glass-ceramic nature of Li₁₀P₃S₁₂I is be further confirmed with TEM and selected area electronic diffraction (SEAD) shown in Fig. 1. As seen in TEM, Li₁₀P₃S₁₂I is composed of a glass matrix with nanocrystals embedded in it. The size of the nanocrystals is between 5 and 15 nm. The SEAD (Fig. 1d) also confirms the co-existence of nanocrystals and the glass matrix.

Structural features with short-range ordering are difficult to extract from XRD or TEM. Therefore, high-resolution solid-state NMR is employed to probe the disordered phases. 6 Li, 7 Li, and 127 I NMR spectra of Li₁₀P₃S₁₂I are presented in Fig. 2a, c, and 2d. ⁶Li NMR shows one single resonance at 1.5 ppm, which is distinctive from that for Li_3PS_4 (2 ppm) or crystalline Li₇P₂P₈I (0.84 ppm). Li_{6+x}P₂S₈I_x (0 < x < 2) shows ⁷Li shifts between 0.8 and 2.2 ppm and the shift decreases linearly with the x value in $Li_{6+x}P_2S_8I_x$ (0 < x < 2) (Fig. 2b and Fig. S3). Based on the established linear correlation, the single resonance at 1.5 ppm shown in Fig. 1a corresponds to x = 0.67 in $Li_{6+x}P_2S_8I_x$, i.e., $Li_{10}P_3S_{12}I$. ⁷Li T₁ NMR relaxation time for Li₁₀P₃S₁₂I is determined as 0.86 s, which is similar to the T_1 time for Li₁₀GeP₂S₁₂ (0.23 s) and suggests fast Li ion motion. ¹²⁷I NMR on Li₁₀P₃S₁₂I has also been acquired (Fig. 2d), which shows a resonance centered around 105 ppm. All the LiI participates to form the new phase $Li_{10}P_3S_{12}I$ as implied by the absence of both the signature peaks for LiI at -3.4 ppm in the ⁶Li NMR (Fig. 2c) and at 390 ppm in the ¹²⁷I NMR. In summary, NMR characterizations confirm the composition of Li₁₀P₃S₁₂I and suggest fast Li-ion motion.



Fig. 1. (a) TEM bright field image of $Li_{10}P_3S_{12}I$ containing glass and crystallized region. (b) HRTEM image showing nanocrystals with the size of 5–15 nm imbedded in an amorphous matrix (c) Selected area diffraction pattern from amorphous region showing typical amorphous diffraction ring. (d) Selected area diffraction pattern of the region containing nanocrystals.



Fig. 2. (a) ⁶Li NMR of Li₁₀P₃S₁₂I. (b) The linear correlation of ⁷Li chemical shift vs. x in Li_{6+x}P₂S₈I_x (0 < x < 2). (c) ⁷Li NMR of Li₁₀P₃S₁₂I and LiI. (d) ¹²⁷I NMR of Li₁₀P₃S₁₂I and LiI.

3.2. Ionic conductivity and chemical stability (vs. Li metal) test

The ionic conductivity of Li10P3S12I is determined by variabletemperature AC impedance measurements. The selective impedance spectra between -60 °C to 120 °C are presented in the inset of Fig. 3. The calculated ionic conductivity σ based on impedance measurements is plotted as a function of temperature (Fig. 3). The activation energy is determined as 0.26 eV from the slope of the Arrhenius plot, $\log\sigma$ vs. 1000/T (Fig. 3). The ionic conductivity at 25 $^{\circ}$ C is 6.4 mS/cm. Li₁₀P₃S₁₂I is among the most highly conductive Li solid electrolytes (Fig. 4a), which only has slightly lower ionic conductivity than Li₁₀GeP₂S₁₂, hot-pressed Li₇P₃S₁₁, and sintered Ge-doped Li₆PS₅I. The fabrication of the Li₁₀P₃S₁₂I pellet does not involve hot-press as for Li₇P₃S₁₁. The cold-pressed Li₁₀P₃S₁₂I pellet shows smooth surface (Fig. S5a) and low porosity from cross-section view (Fig. S5b), which contributes to the high conductivity. Furthermore, compared with Li10GeP2S12 and Li7P3S11, Li₁₀P₃S₁₂I demonstrates much better stability against Li metal. As shown in Fig. 4b, with a current density of 0.2 mA/cm², Li/Li₁₀P₃S₁₂I/Li shows very stable voltage profile over an extended time, while Li/Li₇P₃S₁₁/Li exhibits continuously increased voltage with significant instability and short-circuit within 65 h (Fig. S7). The critical current density for Li/ $Li_{10}P_3S_{12}I/Li$ is determined as 0.6 mA/cm² (Fig. S6), which is expected to significantly improve with interface processing. Li/Li10P3S12I/Li also shows very low interfacial resistance between Li10P3S12I and Li, which is only about 7 Ω^* cm² (Fig. S8). Cyclic voltammetry measurement shown in Fig. S9 reveals the stability of $Li_{10}P_3S_{12}I$ up to 5 V, no other reactions occur from -0.3-5 V except the deposition and dissolution of Li on the stainless steel.

3.3. Determination of ion transport pathways in $Li_{10}P_3S_{12}I$

To understand the source of high ionic conductivity found in $Li_{10}P_3S_{12}I$, ${}^6Li \rightarrow {}^7Li$ tracer-exchange NMR experiments have been performed using a ${}^6Li | {}^7Li_{10}P_3S_{12}I | {}^6Li$ symmetric cell to probe the Li-ion transport pathways [39]. After the ${}^6Li \rightarrow {}^7Li$ tracer-exchange driven by a biased electric potential, 6Li partially replaces 7Li in $Li_{10}P_3S_{12}I$ on the pathways. By identifying which structural Li goes through the ${}^6Li \rightarrow {}^7Li$ tracer-exchange with high-resolution 7Li and 6Li NMR, functional Li sites responsible for fast Li-ion transport can be determined. Minor decomposition products due to the electrochemical cycling are also studied at the same time. The comparison of 6Li NMR spectra on $Li_{10}P_3S_{12}I$ before and after ${}^6Li \rightarrow {}^7Li$ tracer-exchange is shown in Fig. 5, with the difference spectrum plotted in green. It is worth mentioning that the 7Li (spin-3/2) NMR line-shape is characterized by a narrow peak corresponding to central transition superimposed on a broad low-intensity component



Fig. 3. Arrhenius plot showing the ionic conductivity as a function of temperature for $\rm Li_{10}P_3S_{12}I$. The insets show the variable-temperature Nyquist plots of the impedance as a function of temperature for $\rm Li_{10}P_3S_{12}I$ from $-60\,^{\circ}C$ to 120 $^{\circ}C$.



Fig. 4. Electrochemical properties of $Li_{10}P_3S_{12}I$. (a) Arrhenius plots of lithium thiophosphate solid electrolytes. Oxide-based lithium solid electrolytes with high ionic conductivities are also shown for comparison ($Li_{1.3}Al_{0.3}Ti_{1.7}(PO_4)_3$ [34], $Li_{6.55}La_3Zr_2Ga_{0.15}O_{12}$ [35], $Li_{6.6}P_{0.4}Ge_{0.6}S_5I$ [19], $Li_6PS_5Cl_{0.5}Br_{0.5}$ [36], 70 $Li_2S\cdot 27P_2S_5\cdot 3P_2O_5$ [37], Li_4PS_4I [38], $Li_7P_3S_{11}$ (hot press) [18], $Li_7P_3S_{11}$ [30], $Li_{10}GeP_2S_{12}$ [15], $Li_7P_2S_8I$ [26]). Fabrication difference is given in parentheses. (b) Galvanic cycling of $Li/Li_{10}P_3S_{12}I/Li$ and $Li/Li_7P_3S_{11}/Li$ at 21 °C.

corresponding to the satellite transitions. ^7Li NMR (Fig. S10a) reveals significant decrease in the major resonance from $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$ at 1.5 ppm, which corresponds to the increase of the same $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$ resonance in ^6Li NMR (Fig. 5a), suggesting that $^6\text{Li} \rightarrow ^7\text{Li}$ tracer-exchange occurs in $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$. In addition, a broad ^6Li resonance centered at 1.5 ppm appears after electrochemical tracer-exchange with significant sensitivity enhancement. This resonance originates from more disordered interface within the glass-ceramic $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$.

Detailed analysis of the ⁷Li and ⁶Li NMR spectra after tracer-exchange



Fig. 5. ${}^{6}\text{Li} \rightarrow {}^{7}\text{Li}$ tracer-exchange NMR probes Li ion transport pathways in $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$. (a) ${}^{6}\text{Li}$ NMR spectra of $\text{Li}_{10}\text{P}_3\text{S}_{12}\text{I}$ before and after ${}^{6}\text{Li} \rightarrow {}^{7}\text{Li}$ tracer-exchange, and the difference spectrum (red line – blue line). (b) Simulation of the difference ${}^{6}\text{Li}$ NMR spectrum shown in (a). (For interpretation of the references to colour in this figure legend, the reader is referred to the Web version of this article.)

are shown in Fig. 5b and Fig. S10. ⁷Li NMR reveals that 78% of ⁷Li is from Li₁₀P₃S₁₂I, 17% from the glass-ceramic interface, and 5% from the minor decomposition product Li₃PS₄. While ⁶Li NMR shows that 60% of ⁶Li resides in Li10P3S12I, 35% in the glass-ceramic interface, and 5% in Li₃PS₄. If Li were to travel equally through both Li₁₀P₃S₁₂I phase and glass-ceramic interface, the ${}^{6}\text{Li} \rightarrow {}^{7}\text{Li}$ tracer-exchange in both phases should be similar. Thus, the phase composition detected in ⁷Li and ⁶Li NMR should be very close. The enhanced fraction of the glass-ceramic interface in ⁶Li NMR compared with that in ⁷Li NMR suggests that Li prefers to transport through the glass-ceramic interface. The highresolution ⁷Li and ⁶Li NMR on Li₁₀P₃S₁₂I before and after the electrochemical ${}^{6}\text{Li} \rightarrow {}^{7}\text{Li}$ tracer-exchange consistently reveal that Li conduction is through Li₁₀P₃S₁₂I with a preference to the glass-ceramic interface. Also, minor decomposition occurs to form Li₃PS₄, in which the final byproduct should be LiI; the in situ formed LiI helps to stabilize the Li-Li₁₀P₃S₁₂I interface [27]. The decomposition of Li₁₀P₃S₁₂I at the Li-electrolyte interface slightly increases the overall voltage as observed in Fig. 4b. Further impedance measurements shown in Fig. S8 reveal that the overall voltage increase is attributed to the rise of interfacial resistance from 7 Ω^* cm² to 20 Ω^* cm². However, as the decomposition is self-limiting, the voltages stabilizes very quickly and stays low.

4. Conclusions

In summary, the Li₁₀P₃S₁₂I electrolyte is synthesized via low-temperature (230 °C) solid-state synthesis followed by cold-press. The high ionic conductivity of Li₁₀P₃S₁₂I at room temperature is only second to Li₁₀GeP₂S₁₂, Ge-doped Li₆PS₅I, and the hot-pressed Li₇P₃S₁₁. Li₁₀P₃S₁₂I demonstrates much higher stability against Li metal compared with Li₁₀GeP₂S₁₂ and Li₇P₃S₁₁. The high ionic conductivity, 6.4 mS/cm, of Li₁₀P₃S₁₂I is attributed to the disordered phases and interface with fast Li ion motion. During electrochemical cycling, Li₁₀P₃S₁₂I will partially decompose to form Li₃PS₄ and LiI at electrode–electrolyte interface, and LiI helps to improve interfacial stability.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at https://do

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